

郑州越驰磨料磨具有限公司

ZHENGZHOU YUE ABRASIVES CO.,LTD



| 粒度 Grit | 粒度分布 Particle size distribution for abrasives (ISO 8486: 1996、FEPA42GB1984、JIS R 6001-1998、ANSI B74.12-1992、GB/T2131.1-1998等) | | | | | | | | | | |
|------------|---|-------------------|----------------------|-------------------|----------------------|-------------------|----------------------|-------------------|--------------------|-------------------|------------|
| | 最粗粒 Coarsest (S1) | | 粗粒 Coarse (S2) | | 基本粒 Basic (S3) | | 混合粒 Mix (S3+4) | | 细粒 Fine (S5) | | |
| | 孔径 Sieve size | 最大值 Max | 孔径 Sieve size | 最大值 Max | 孔径 Sieve size | 最小值 Min | 孔径 Sieve size | 最小值 Min | 孔径 Sieve size | 最小值 Min | 最大值 Max |
| | μm | 质量比 Mass ratio | μm | 质量比 Mass ratio | μm | 质量比 Mass ratio | μm | 质量比 Mass ratio | μm | 质量比 Mass ratio | |
| F12 | 2800 | 0% | 2000 | 20% | 1700 | 45% | 1700+1400 | 70% | 1180 | 3% | |
| F14 | 2360 | 0% | 1700 | 20% | 1400 | 45% | 1400+1180 | 70% | 1000 | 3% | |
| F16 | 2000 | 0% | 1400 | 20% | 1180 | 45% | 1180+1000 | 70% | 850 | 3% | |
| F20 | 1700 | 0% | 1180 | 20% | 1000 | 45% | 1000+850 | 70% | 710 | 3% | |
| F22 | 1400 | 0% | 1000 | 20% | 850 | 45% | 850+710 | 70% | 600 | 3% | |
| F24 | 1180 | 0% | 850 | 25% | 710 | 45% | 710+600 | 65% | 500 | 3% | |
| F30 | 1000 | 0% | 710 | 25% | 600 | 45% | 600+500 | 65% | 425 | 3% | |
| F36 | 850 | 0% | 600 | 25% | 500 | 45% | 500+425 | 65% | 355 | 3% | |
| F40 | 710 | 0% | 500 | 30% | 425 | 40% | 425+355 | 65% | 300 | 3% | |
| F46 | 600 | 0% | 425 | 30% | 355 | 40% | 355+300 | 65% | 250 | 3% | |
| F54 | 500 | 0% | 355 | 30% | 300 | 40% | 300+250 | 65% | 212 | 3% | |
| F60 | 425 | 0% | 300 | 30% | 250 | 40% | 250+212 | 65% | 180 | 3% | |
| F70 | 355 | 0% | 250 | 25% | 212 | 40% | 212+180 | 65% | 150 | 3% | |
| F80 | 300 | 0% | 212 | 25% | 180 | 40% | 180+150 | 65% | 125 | 3% | |
| F90 | 250 | 0% | 180 | 20% | 150 | 40% | 150+125 | 65% | 106 | 3% | |
| F100 | 212 | 0% | 150 | 20% | 125 | 40% | 125+106 | 65% | 75 | 3% | |
| F120 | 180 | 0% | 125 | 20% | 106 | 40% | 106+90 | 65% | 63 | 3% | |
| F150 | 150 | 0% | 106 | 15% | 75 | 40% | 75+63 | 65% | 45 | 3% | |
| F180 | 125 | 0% | 90 | 15% | 63 | 40% | 75+63+53 | 65% | 43 | 65% | |
| F220 | 106 | 0% | 75 | 15% | 53 | 40% | 63+53+45 | 60% | 45 | 60% | |

检验方法：筛分法（拍击式振筛机）
Method: ROTAP sieving

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